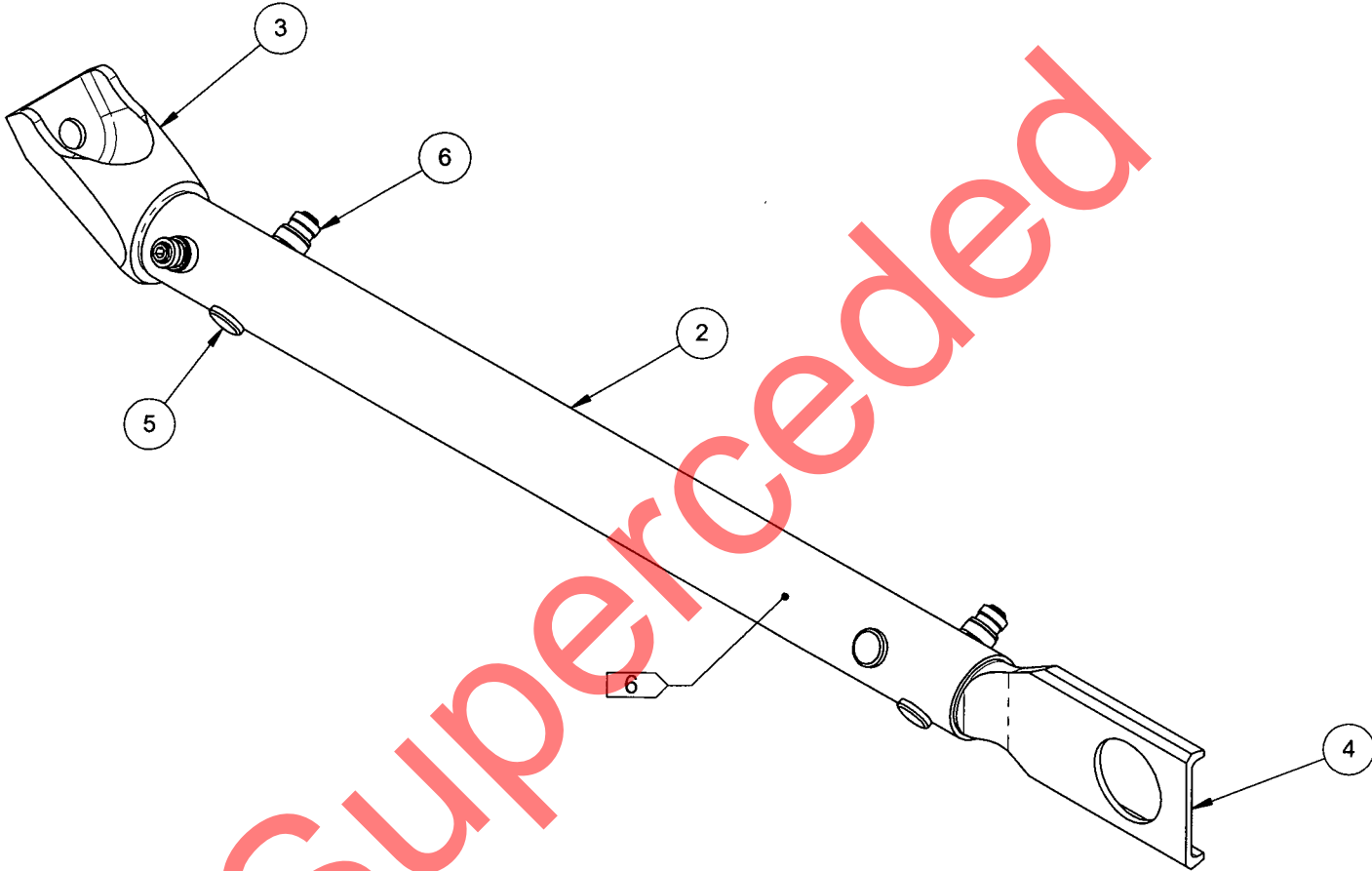


ITEM	QTY. -041	P/N	DESCRIPTION
1	X	D4880-041	FWD LEG ASSEMBLY, LH
2	1	D4880-1	STRUT
3	1	D4883-7	END FITTING
4	1	D4884-1	END FITTING, EYE
5	4	HL20PB5-12	HI-LOK PIN
6	4	HL86-5	HI-LOK COLLAR

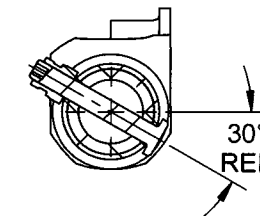
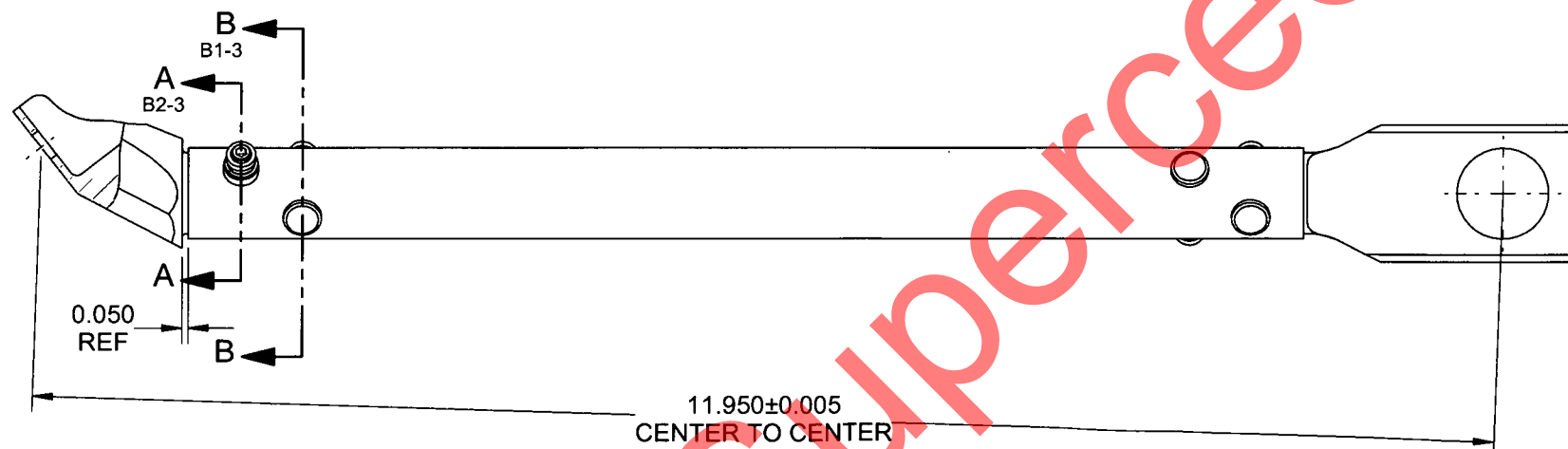
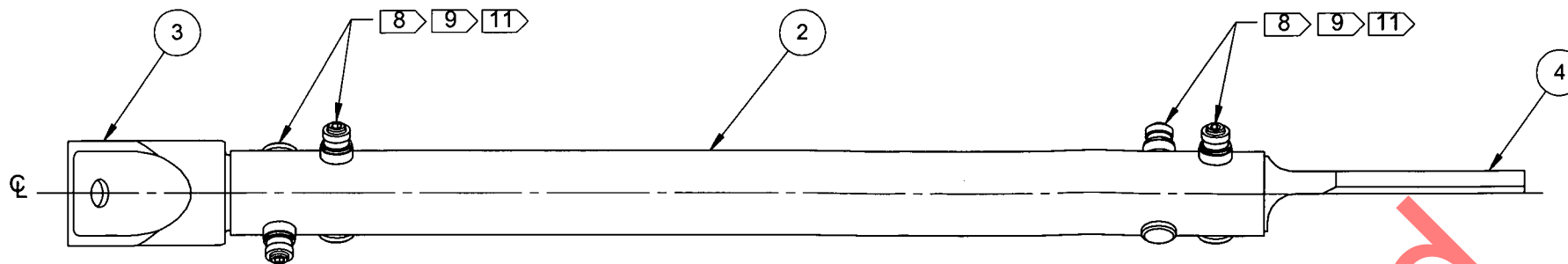


D4880-041 LEG ASSEMBLY, LH
(EQUIVALENT TO BELL P/N 206-062-101-101) B

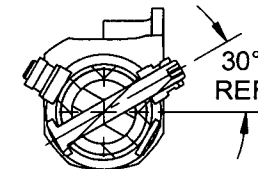
RELEASED
2014-06-16

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
 - 7) WEIGHT: 0.69 lbs
 - 8) ALIGN PILOT HOLES IN D4880-1 WITH PILOT HOLES IN D4883-7 & D4884-1.
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.
REAM EACH HOLE USING P/N 31-219 (\varnothing 0.1610) REAMER, USING DART TOOL SETUP DT9971
 - B 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
 - 10) ASSEMBLE PER DART TOOL DT9971
 - 11) INSTALL HL20PB5-12 HI-LOK IN ORIENTATION SHOWN

APPROVED	B	REVISE NOTES 6), 7) & 9) (ZN A8-1, A8-3); ADDED BELL P/N	RF	14.04.08
	A	NEW ISSUE	RF	13.09.16
	REV.	DESCRIPTION	BY	DATE
	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	VS	DRAWING NO.	REV. B
	MFG. APPR.	JFS	D4880	SHEET 1 OF 5
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	LEG ASSEMBLY	NTS
	DATE	14.04.08	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



SECTION A-A C7-3
2 PL, SIMILAR



SECTION B-B C7-3
2 PL

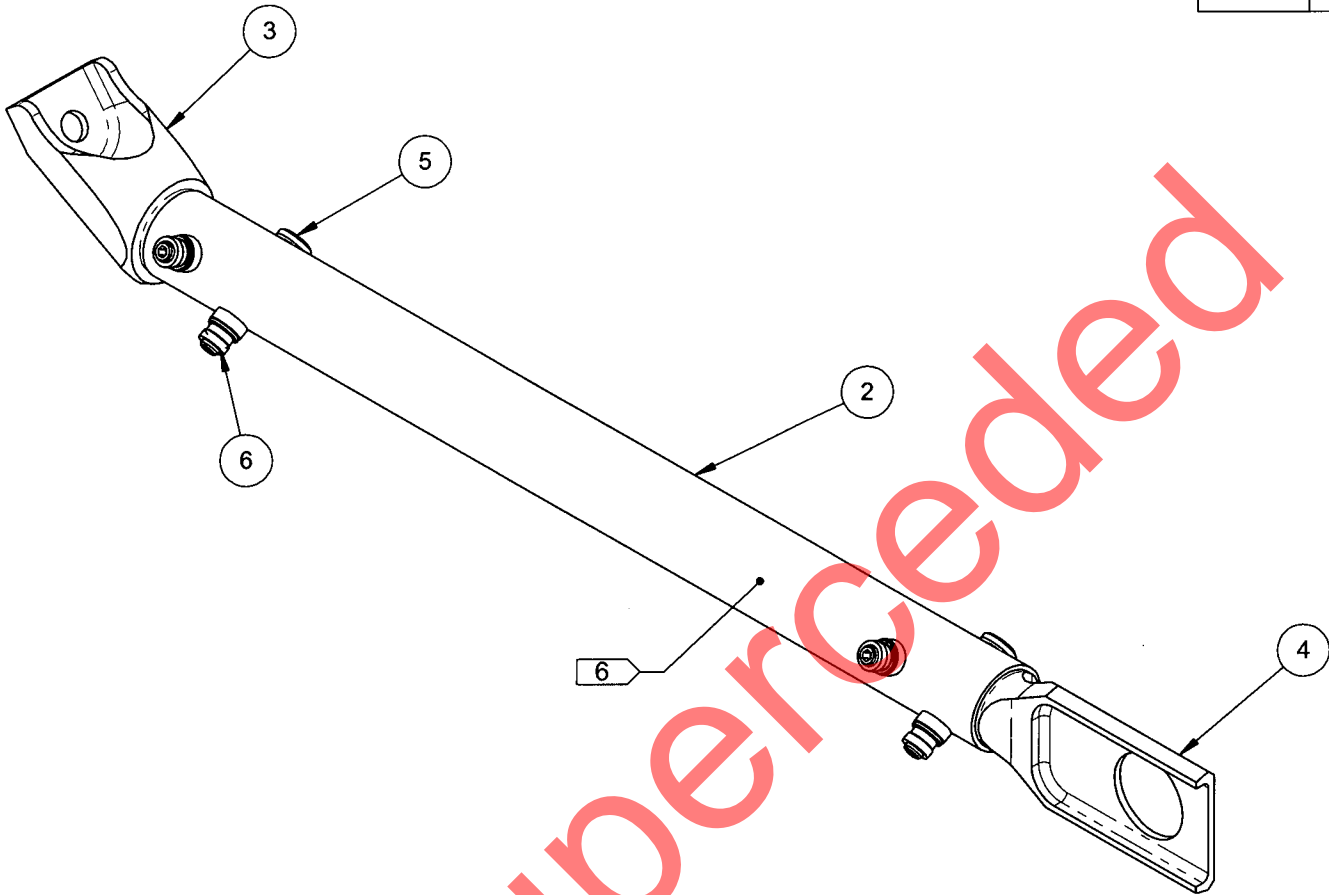
D4880-041 LEG ASSEMBLY, LH
AUXILIARY VIEW

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2014 -06- 16
[Signature]

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DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	JFS	D4880	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS
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ITEM	QTY. -042	P/N	DESCRIPTION
1	X	D4880-042	LEG ASSEMBLY, RH
2	1	D4880-1	STRUT
3	1	D4883-5	END FITTING
4	1	D4884-1	END FITTING, EYE
5	4	HL20PB5-12	HI-LOK PIN
6	4	HL86-5	HI-LOK COLLAR



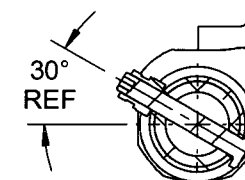
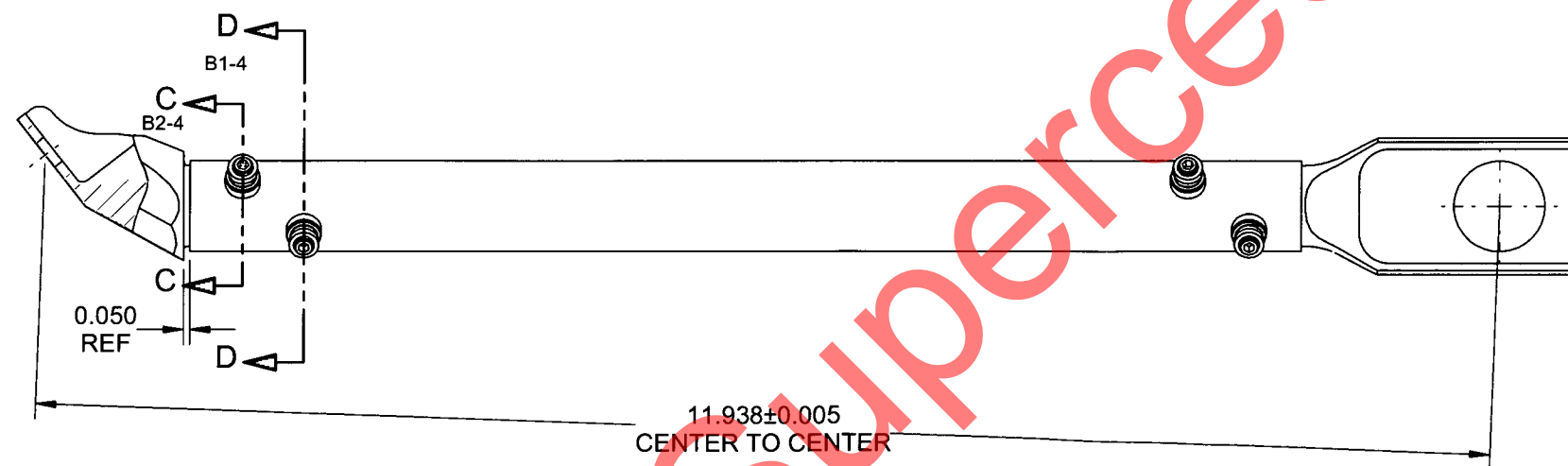
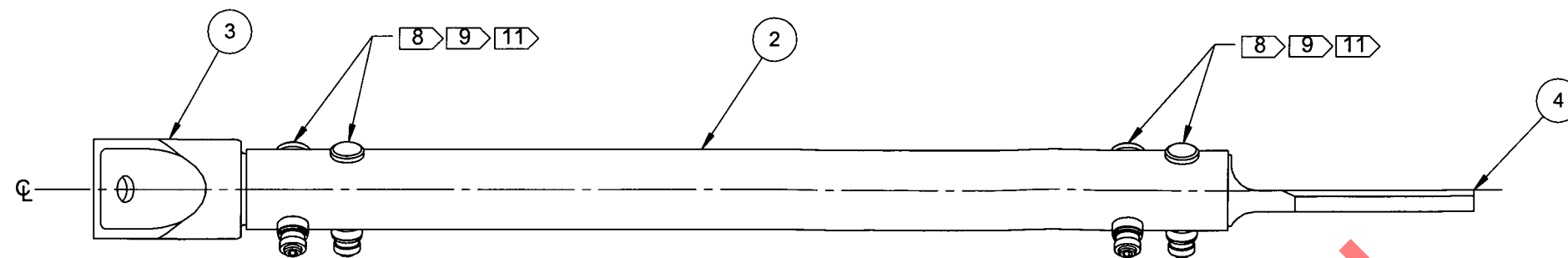
D4880-042 LEG ASSEMBLY, RH
(EQUIVALENT TO BELL P/N 206-062-101-102)

NOTES:

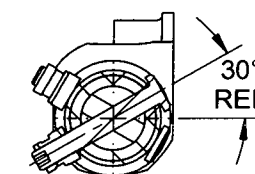
- 1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
7) WEIGHT: 0.69 lbs
8) ALIGN PILOT HOLES IN D4880-1 WITH PILOT HOLES IN D4883-5 & D4884-1.
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.
REAM EACH HOLE USING P/N 31-219 (Ø0.1610) REAMER, USING DART TOOL SETUP DT9972
9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
10) ASSEMBLE PER DART TOOL DT9972
11) INSTALL HL20PB5-12 HI-LOK IN ORIENTATION SHOWN

RELEASED
2014 -06- 16

APPROVED	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	VS	DRAWING NO. D4880	REV. B
	MFG. APPR.	JFS	SHEET 3 OF 5	
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	LEG ASSEMBLY	NTS
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SECTION C-C C7-4
2 PL



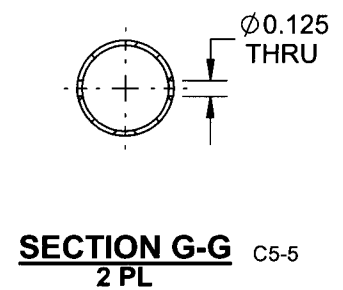
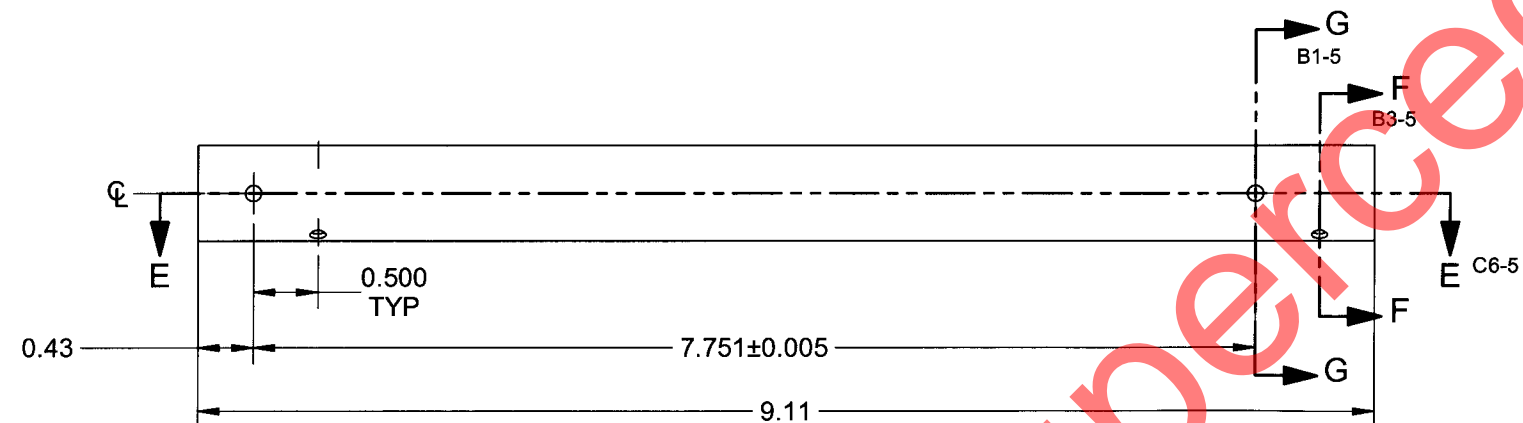
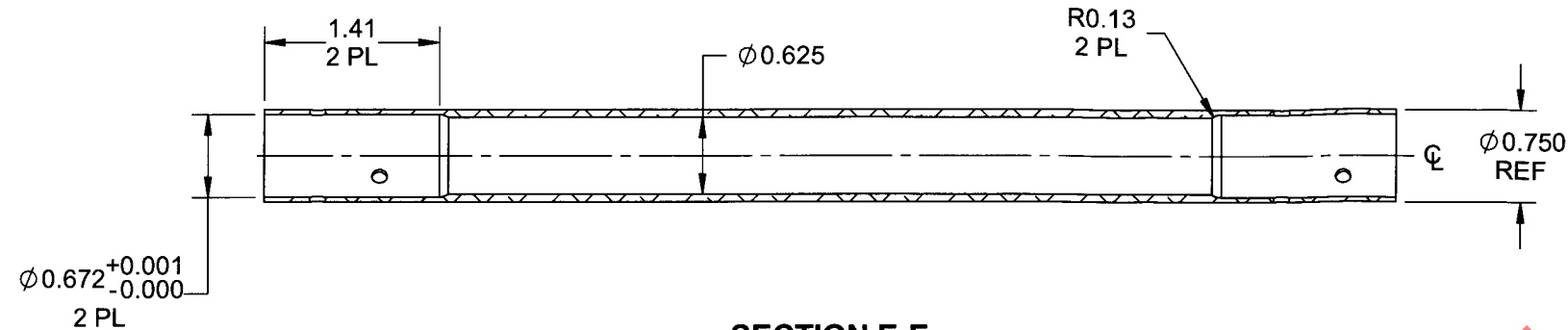
SECTION D-D C7-4
2 PL

D4880-042 LEG ASSEMBLY, RH
AUXILIARY VIEW

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2014-06-16
[Signature]

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CHECKED	VS	DRAWING NO. D4880	REV. B
MFG. APPR.	JFS		SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS
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D4880-1 STRUT

- NOTES:**
- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.31 lbs
 - 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

RELEASED
2014-06-16

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. D4880	REV. B
MFG. APPR.	JFS		SHEET 5 OF 5
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